

# Work Order ID 108611

\*108611\*

Page 1

October-24-13 7:51:10 AM

Item ID: D205-563-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Dual Mirror Installation

Start Date: 10/24/13 Start Qty: 4.00 *SLP* \*4\*

Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 4.00 \*4\*

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start \*NR1\*

QC: Date: SPC (Y/N): Date:

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr       | Revision Nbr |
|----------------|--------------|
| D2161          | B2           |
| IIN-D212-580-1 | A            |

DAS  
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9-89

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-563-041 CHG004

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

*S* *MLJ*

*13/10/24* *(5)*

*DAS 32 9-89*

# Work Order ID 108611

October-24-13 7:51:10 AM

\*108611\*

Page 2

Item ID: D205-563-041

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Dual Mirror Installation

Start Date: 10/24/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                              | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 120                            | QC4- 100% Inspect kits for completeness               | 0.00                 |         |        |              |               |               |                  |                |
| *120*                          |   |                      |         |        |              |               |               |                  |                |
| QC                             | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |   |                      |         |        |              |               |               |                  |                |
|                                |   |                      |         |        |              |               |               |                  |                |
| 130                            | Packaging   | 0.00                 |         |        |              |               |               |                  |                |
| *130*                          |   |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPPD205-563-041 |                      |         |        |              |               |               |                  |                |
|                                | Location: 66010                                       |                      |         |        |              |               |               |                  |                |
|                                |   |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release           | 0.00                 |         |        |              |               |               |                  |                |
| *140*                          |   |                      |         |        |              |               |               |                  |                |
| QC                             | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |   |                      |         |        |              |               |               |                  |                |

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13-10-28

1130-28

# Picklist Print

October-24-13 7:51:09 AM

Page 1

Work Order ID: 108611

Parent Item: D205-563-041

Parent Item Name: Dual Mirror Installation

Start Date: 10/24/13

Required Date: 10/25/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:1 Removed Manufacturing 05-11-01 JLM  
10-09-07 JLM VERIFIED BY:DD  
rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM

IPP REV:J AS PER ECN 10-611  
IPP

| Component Item ID/<br>Item Name  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status            |
|----------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|-------------------|
| D34392101<br>8" Mirror Assy      |                        | Manufactured  | No          |                     |                  | 110             | Each               | 11.0000         | 2           | 8            |               |                | DAS<br>32<br>9-89 |
|                                  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |                   |
|                                  |                        |               |             | ST229               |                  | 4               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 99072               |                  | 4               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | ST231               |                  | 7               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 99854               |                  | 7               |                    |                 |             |              |               |                |                   |
| D2161-205<br>Mirror Bracket, 205 |                        | Manufactured  | No          |                     |                  | 110             | Each               | 1.0000          | 1           | 4            |               |                | DAS<br>32<br>9-89 |
|                                  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |                   |
|                                  |                        |               |             | ST217               |                  | 1               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 98516               |                  | 1               |                    |                 |             |              |               |                |                   |
| MS27039-1-08<br>Screw            |                        | Purchased     | No          |                     |                  | 110             | Each               | 1,058.0000      | 4           | 16           |               |                | DAS<br>32<br>9-89 |
|                                  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |                   |
|                                  |                        |               |             | GA                  |                  | 1               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 117423              |                  | 1               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | ST305               |                  | 3               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 121243              |                  | 3               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | ST506               |                  | 45              |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 123265              |                  | 9               |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 124326              |                  | 36              |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | st507               |                  | 997             |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | m126319             |                  | 997             |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | ST509               |                  | 12              |                    |                 |             |              |               |                |                   |
|                                  |                        |               |             | 125654              |                  | 12              |                    |                 |             |              |               |                |                   |

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9-89

## 4.0 PARTS LIST

| Qty<br>562<br>-041 | Qty<br>563<br>041 | Qty<br>580<br>-041 | Part Number  | Description              |
|--------------------|-------------------|--------------------|--------------|--------------------------|
| X                  |                   |                    | D204-562-041 | DUAL MIRROR INSTALLATION |
|                    | X                 |                    | D205-563-041 | DUAL MIRROR INSTALLATION |
|                    |                   | X                  | D212-580-041 | DUAL MIRROR INSTALLATION |
| 2                  | 2                 | 2                  | D3439-101    | MIRROR (WAS D2011-103)   |
| 1                  |                   |                    | D2161-204    | MIRROR BRACKET           |
|                    | 1                 |                    | D2161-205    | MIRROR BRACKET           |
|                    |                   | 1                  | D2161-212    | MIRROR BRACKET           |
| *2                 | *2                | *2                 | D3015-3      | LOCKNUT                  |
| *2                 | *2                | *2                 | AN960JD516   | WASHER                   |
|                    |                   | 8                  | MS20426AD3-4 | RIVET, COUNTERSUNK       |
|                    |                   | 4                  | D4164-041    | NUT PLATE ASSEMBLY       |
| 4                  | 4                 | 4                  | MS27039-1-08 | SCREW                    |

\* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: B

Date: 12.06.13

# Work Order ID 108611

October-24-13 7:51:10 AM

**\*108611\***

Page 1

Item ID: D205-563-041

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Dual Mirror Installation

Start Date: 10/24/13 Start Qty: 4.00

Cust Item ID:

Required Date: 10/25/13 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

D2161

B2

IIN-D212-580-1

A

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-563-041 CHG004

ML5 13-10-24  
(5)

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging